



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada
Tel (613) 632-5200

P4400-150-OH
Job Sheet 177784



Part No: P4400-150-OH

Job Qty: 1 ea

Part Name: Plasma® Long Line 4,400 lbs Safe Work Load (2,000 kg)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/17/18

Job Tracking No: RA209

Due Date: 5/31/18

Created By: Michelle Gagnon-Donovan

Type: Return

Description: SN: AC12001

Note: DWG P### Rev 1(TEO17-741)IPP Rev. A 18.05.16 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		5/31/18	0.00	0.00	Start Up Container		mod 18/05/17
100	QC	1 pcs		5/31/18	0.00	0.00	QC5		PD 18-05-18
110	Purchasing	1 pcs		5/31/18	0.00	0.00	Purchasing		AT 18/05/18
120	Packaging	1 pcs		5/31/18	0.00	0.00	Packaging2		AT 18/05/18
130	QC	1 pcs		5/31/18	0.00	0.00	QC6		38
140	Packaging	1 pcs		5/31/18	0.00	0.00	Packaging3-1		9-88
145	DC	1 pcs		5/31/18	0.00	0.00	DC		
150	QC21-FG	1 Ea		5/31/18	0.00	0.00	QC21		DAS MAY 31 2018

Part Op 100 - RA: 209 INSPECT ASSEMBLY.

Descriptions: 110 - Issue P/O to ATLANTIC BRAIDS LTD; P/O - Test and Over Haul as per OM-SLP and DWG P###-##. -Certificate of conformity required.

145 - Photocopy blue file OM-SLP Long line Rev 8

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
P4400-150-AR	Plasma® Long Line 4,400 lbs Safe Work Load (2,000 kg)	1 Ea (1 ea)	90-Start up Operation	507478

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	P4400-150	1	0	0

Part Specifications

Specifications could not be found.

Plex 5/17/18 2:42 PM Dart.Gagnon.Michelle



Container No: S075122



Part: P4400-150

Job No: 177784

Serial No/Batch: S075122

Revision: 1

Inspector:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 05/28/18

Inspection Sheet Complete RA209

Customer QA Ref #

0

Part Number	Batch / Serial #	Quantity	Part Complete	Rev/CHG Current	New Paperwork	New Labels	Disposition	Work order #	Work order instructions
P4400-150	AC12001	1	☐ Yes	☐ Yes	☐ Yes	☐ Yes	CUSTOMER SUPPLIED	S047636	Overhaul- needs to be outsourced
0		0	☐ Yes	☐ Yes	☐ Yes	☐ Yes			
0		0	☐ Yes	☐ Yes	☐ Yes	☐ Yes			
0		0	☐ Yes	☐ Yes	☐ Yes	☐ Yes			
0		0	☐ Yes	☐ Yes	☐ Yes	☐ Yes			
0		0	☐ Yes	☐ Yes	☐ Yes	☐ Yes			

QC Approval: _____ 0

Date: 0-Jan-00 _____



Dart Aerospace Ltd.
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Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO039947**

Supplier: ATL003-VC
Atlantic Braids Ltd
#15 Concession Road 1
Chute à Blondeau
ON
K0B 1B0 Canada
Phone: 613-674-2728
Fax: 613-674-3192

PO No: PO039947

PO Date: 5/18/18

Due Date: 5/25/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lussier, Patrick

ONE TIME ONLY

APPROVAL

BY: 5/18/18

Pymt Terms: Net 30

Freight Terms:

Special Comments:

Ship To:

Items

Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	177779	P5400-100-OH	Plasma® Long Line 5,400 lbs Safe Work Load (2,500 kg) -Issue P/O to ATLANTIC BRAIDS LTD; P/O _____ -Test and Over Haul as per OM-SLP and DWG P####. -Certificate of conformity required. S/N : AC09003	Firmed	5/25/18	1 pcs	0 pcs 18	1 pcs	\$1.00/pcs	\$1.00
Line Item Note INSPECTION PROCEDURE: (REF OM-SPL) 1) REMOVE THE ENTIRE ORANGE JACKET FROM THE LONGLINE PRIOR TO INSPECTION/TESTING 2) THE LONGLINE MUST BE DISCARDED IF ANY OF THE FOLLOWING IS NOTICED: HARD OR COMPACTED ROPE HEAT DAMAGE (GLAZED OR GLOSSY AREAS) INCONSISTENT DIAMETER MORE THAN 25% WEAR FROM ABRASION ("FUZZ" IS ACCEPTABLE) DISCOLORATION SPlice SLIPPAGE (2" MAX PERMITTED) 3) THE DLL-####-2 OR P##### MUST BE LOAD TESTED TO 2.5X THE WORKING LOAD (PER TABLE 1) FOR 5 CONTINUOUS MINUTES. 4) INSPECT THE ENTIRE ROPE AFTER LOAD TEST TO ENSURE THERE ARE NO BROKEN OR DAMAGED STRANDS FRAYING AND DAMAGE TO THE ROPE IS NOT ACCEPTABLE. 5) CARE MUST BE TAKEN TO PREVENT DAMAGE TO THE FINISH ON THE END HARDWARE DURING TESTING. TOUCH UP FINISH IF NECESSARY 6) REINSTALL ORANGE JACKET										
2	177780	P5400-50-OH	Plasma® Long Line 5,400 lbs Safe Work Load (2,500 kg) -Issue P/O to ATLANTIC BRAIDS LTD; P/O _____ -Test and Over Haul as per OM-SLP and DWG P####. -Certificate of conformity required. S/N : AC09002	Firmed	5/25/18	1 pcs	0 pcs 18	1 pcs	\$1.00/pcs	\$1.00

POSITIVE RECALL
EFFECTIVE 5/18/18 AUTH 5
RELEASED _____ DATE _____
Supplier still in approval process

POSITIVE RECALL
EFFECTIVE 5/18/18 AUTH 5
RELEASED _____ DATE _____
Supplier still in approval process

Items										
Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
Line Item Note	INSPECTION PROCEDURE: (REF OM-SPL) 1) REMOVE THE ENTIRE ORANGE JACKET FROM THE LONGLINE PRIOR TO INSPECTION/TESTING 2) THE LONGLINE MUST BE DISCARDED IF ANY OF THE FOLLOWING IS NOTICED: HARD OR COMPACTED ROPE HEAT DAMAGE (GLAZED OR GLOSSY AREAS) INCONSISTENT DIAMETER MORE THAN 25% WEAR FROM ABRASION ("FUZZ" IS ACCEPTABLE) DISCOLORATION SPLICE SLIPPAGE (2" MAX PERMITTED) 3) THE DLL-###-2 OR P####-### MUST BE LOAD TESTED TO 2.5X THE WORKING LOAD (PER TABLE 1) FOR 5 CONTINUOUS MINUTES. 4) INSPECT THE ENTIRE ROPE AFTER LOAD TEST TO ENSURE THERE ARE NO BROKEN OR DAMAGED STRANDS FRAYING AND DAMAGE TO THE ROPE IS NOT ACCEPTABLE. 5) CARE MUST BE TAKEN TO PREVENT DAMAGE TO THE FINISH ON THE END HARDWARE DURING TESTING. TOUCH UP FINISH IF NECESSARY 6) REINSTALL ORANGE JACKET									
5	177783	P7300-50-OH	Plasma® Long Line 7,300 lbs Safe Work Load (3,300 kg) -Issue P/O to ATLANTIC BRAIDS LTD; P/O _____ -Test and Over Haul as per OM- SLP and DWG P####-###. -Certificate of conformity required. S/N: AC09002	Firmed	5/25/18	1 pcs	0 pcs 1x	1 pcs	\$1.00/pcs	\$1.00
Line Item Note	INSPECTION PROCEDURE: (REF OM-SPL) 1) REMOVE THE ENTIRE ORANGE JACKET FROM THE LONGLINE PRIOR TO INSPECTION/TESTING 2) THE LONGLINE MUST BE DISCARDED IF ANY OF THE FOLLOWING IS NOTICED: HARD OR COMPACTED ROPE HEAT DAMAGE (GLAZED OR GLOSSY AREAS) INCONSISTENT DIAMETER MORE THAN 25% WEAR FROM ABRASION ("FUZZ" IS ACCEPTABLE) DISCOLORATION SPLICE SLIPPAGE (2" MAX PERMITTED) 3) THE DLL-###-2 OR P####-### MUST BE LOAD TESTED TO 2.5X THE WORKING LOAD (PER TABLE 1) FOR 5 CONTINUOUS MINUTES. 4) INSPECT THE ENTIRE ROPE AFTER LOAD TEST TO ENSURE THERE ARE NO BROKEN OR DAMAGED STRANDS FRAYING AND DAMAGE TO THE ROPE IS NOT ACCEPTABLE. 5) CARE MUST BE TAKEN TO PREVENT DAMAGE TO THE FINISH ON THE END HARDWARE DURING TESTING. TOUCH UP FINISH IF NECESSARY 6) REINSTALL ORANGE JACKET									
6	177784	P4400-150-OH	Plasma® Long Line 4,400 lbs Safe Work Load (2,000 kg) -Issue P/O to ATLANTIC BRAIDS LTD; P/O _____ -Test and Over Haul as per OM- SLP and DWG P####-###. -Certificate of conformity required. S/N: AC12001	Firmed	5/25/18	1 pcs	0 pcs 1x	1 pcs	\$1.00/pcs	\$1.00

POSITIVE RECALL

EFFECTIVE 12/1/18 AUTH 5

RELEASED _____ DATE _____

Supplier OK in

approval process

POSITIVE RECALL

EFFECTIVE 12/1/18 AUTH 5

RELEASED _____ DATE _____

Supplier OK in

approval process

DAS
38
9-89

CERTIFICATE OF COMPLIANCE

This document certifies that the items or materials cited herein conform to the inspection requirements of the Purchase Order of Contract and have been tested and/or inspected to applicable specifications and/or drawings in accordance with our Quality Assurance Plan.

Tests and inspections are performed in accordance with CI-1500.

PART #: P4400-150-0H
SERIAL #: AC12001
JOB #: 177784

CUSTOMER NAME: DART AEROSPACE LTD
CUSTOMER PO #: 39947
QUANTITY: 1

Inspection results:

Inspection detail	Observations / comments	Pass (Y/N)
Heat damage – glazed or glossy areas	None	Y
Inconsistent diameter	None	Y
More than 25% wear from abrasion	Very low (estimate <3%)	Y
Discoloration	Very low (estimate <4%)	Y
Splice slippage (max 2" permitted)	None	Y
Tensioned to 2.5x WLL for 5 min.	Line tensioned to 11,000 lbs	Y
Rope inspection after testing	No new issues observed	Y
Other comments	Noted that there was no power cable	Y

Based on the inspection results we deem this rope **acceptable** to be placed back into service. Please note that the results are based on a visual inspection of the condition of the rope at the time of inspection and may not detect latent defects. Always use caution and follow the manufacturer's guidelines for usage and inspection of the long line.



Approved/Signature

28 MAY 2008

